

Main Adhesive Technical – Epoxy Acrylate

Product	Mix ratio (vol.)	Viscosity mix	Pot-life (mixer)	Setting time 10 kg LSS	PROS	CONS	Off-set to ...
AS 95.1- AW 95.1 ADH 951-951 Clear **	2 : 1 50 ml	Tixotropic, easy to extrude	4 min	40 min	High tg, High thermal resistance No smell	Slower than mercaptane based	Improvement of ADH 52.13 possible offset Ar 2012
AS 96.1- AW 96.1 ADH 961.961	1 : 1 400 ml 50 ml	Tixotropic, easy to extrude	4 min	40 min	Improved gap-filling ; high tg .	NONE	
AS 97.1- AW 96.1 ADH 971.961	1 : 1 400 ml 50 ml	Tixopric, Easy to extrude	8 min	70 min	Improved working time	Slower than previous grade	Adekit 140 (Axson)
AS 98-AW 98 ADH 98.98	1 : 1	Highly tixotropic	35 min	4 hours	High peeling strength	Still unknown	Araldite 2015