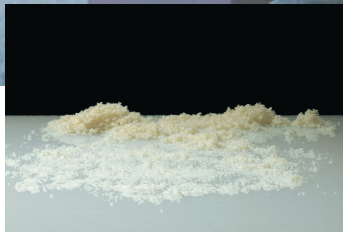
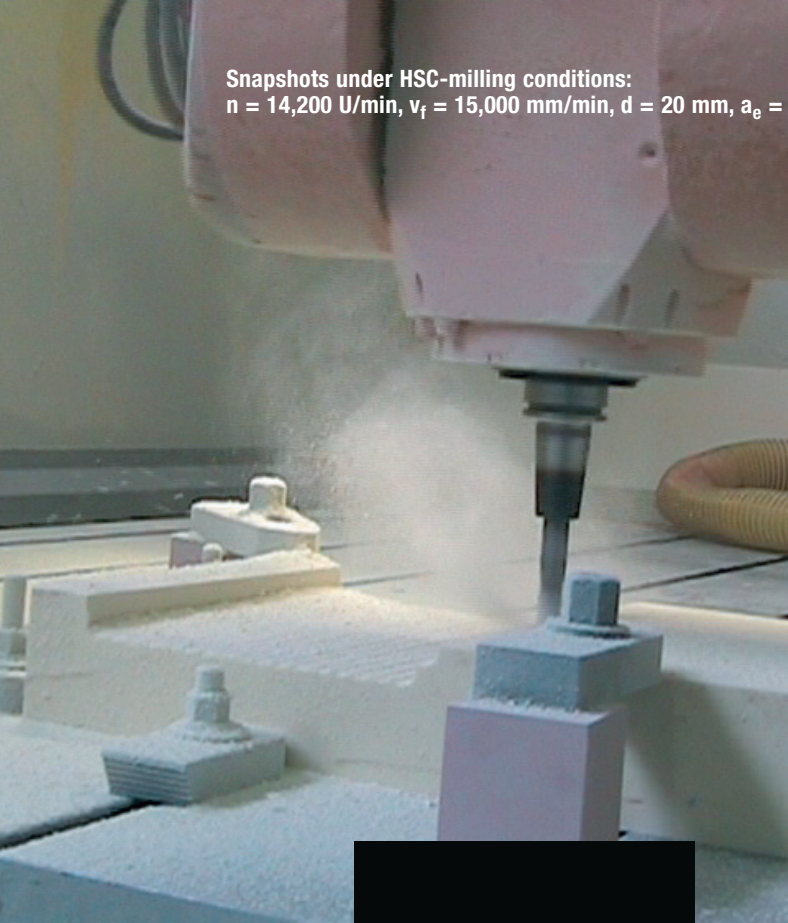
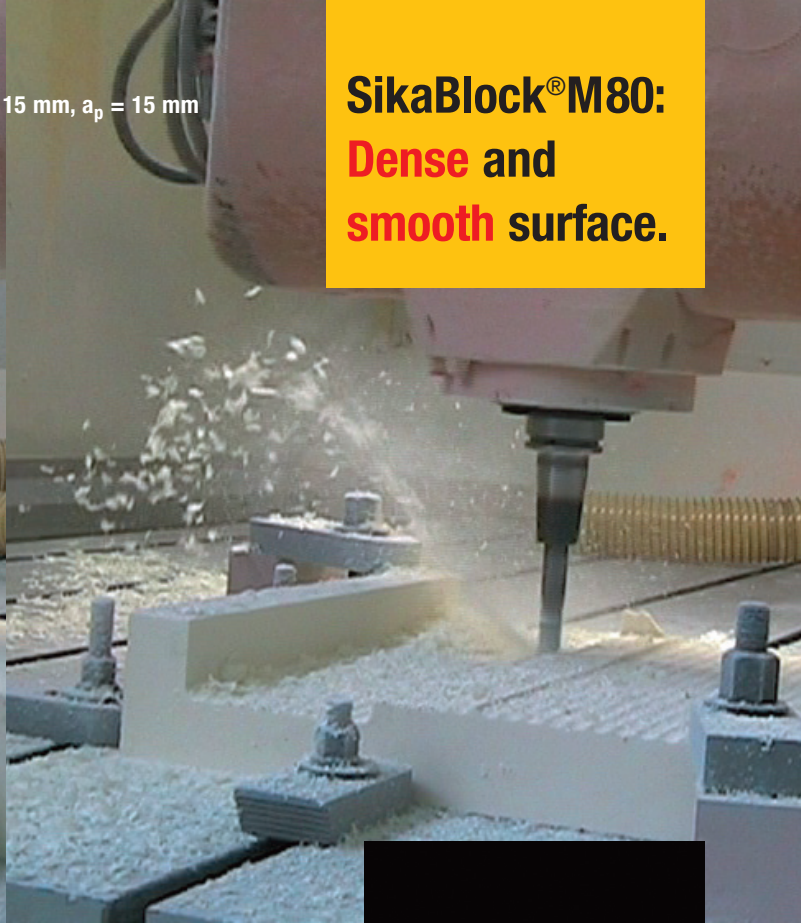


Snapshots under HSC-milling conditions:
 $n = 14,200 \text{ U/min}$, $v_f = 15,000 \text{ mm/min}$, $d = 20 \text{ mm}$, $a_e = 15 \text{ mm}$, $a_p = 15 \text{ mm}$

SikaBlock® M80:
Dense and
smooth surface.



Normal foam board,
Density 0.1 kg/l



Design board SikaBlock® M80,
Density 0.08 kg/l

Our contribution to the fine particle discussion: SikaBlock® M80 – because shavings are better.

- **extremely dense, smooth surface**
less corrective work
- **no „sanding“**

- **dimensions up to 2000 x 1000 x 650**
less bonding lines
- **very high heat resistance (> 120°C)**

Especially suitable for:

- design- and styling models
- simple laminating moulds
- negative moulds for netsize casting
- moulds for gravity-based deep-drawing

